



.030 SLOTS

SMP MALE
FULL DETENT
INTERFACE
PER MIL-STD-348

.065
SLOTS

#10-48 UNS-2A

R/P

.192

Ø.050

.054

.082

.146

PRE-TIN
(Sn63)

Ø.015
Ø.017 MAX
AFTER PRE-TIN

.092 MIN
PRE-TIN
REQUIRED

COMPONENT	MATERIAL	FINISH	MICRO-MODE PRODUCTS, INC. <i>The Reliable Connection to the Future</i>			El Cajon, CA 92020 ph 619.449.3844 www.micromode.com	CAGE CODE 15907
BODY	303 CRES, ASTM A582	PASSIVATE, AMS-QQ-P-35	ASSEMBLY PROCEDURES: MMAP-2684		SMP, FULL DETENT, THREAD-IN		
INSULATOR	PTFE PER ASTM D1710 TYPE 1, GRADE 1, CLASS A		TOOL: MMTL-2683				
CONTACT	BeCu, ASTM B196, UNS C17300	GOLD PLATE, MIL-DTL-45204, TYPE 1, GRADE C, CLASS 1	PART NO.		REVISION		
SOLDER	Sn63	J-STD-001	SHEET 1 OF 1	10/6/17 MT	MMSP-15926 -		