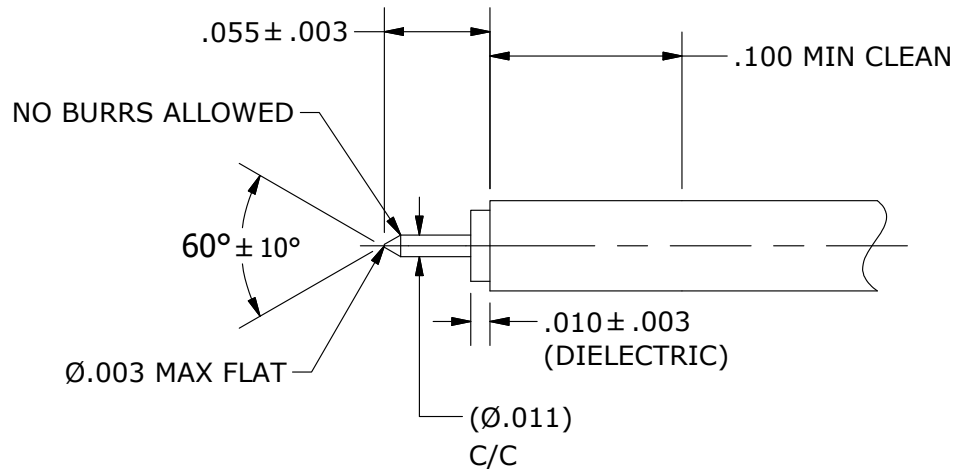
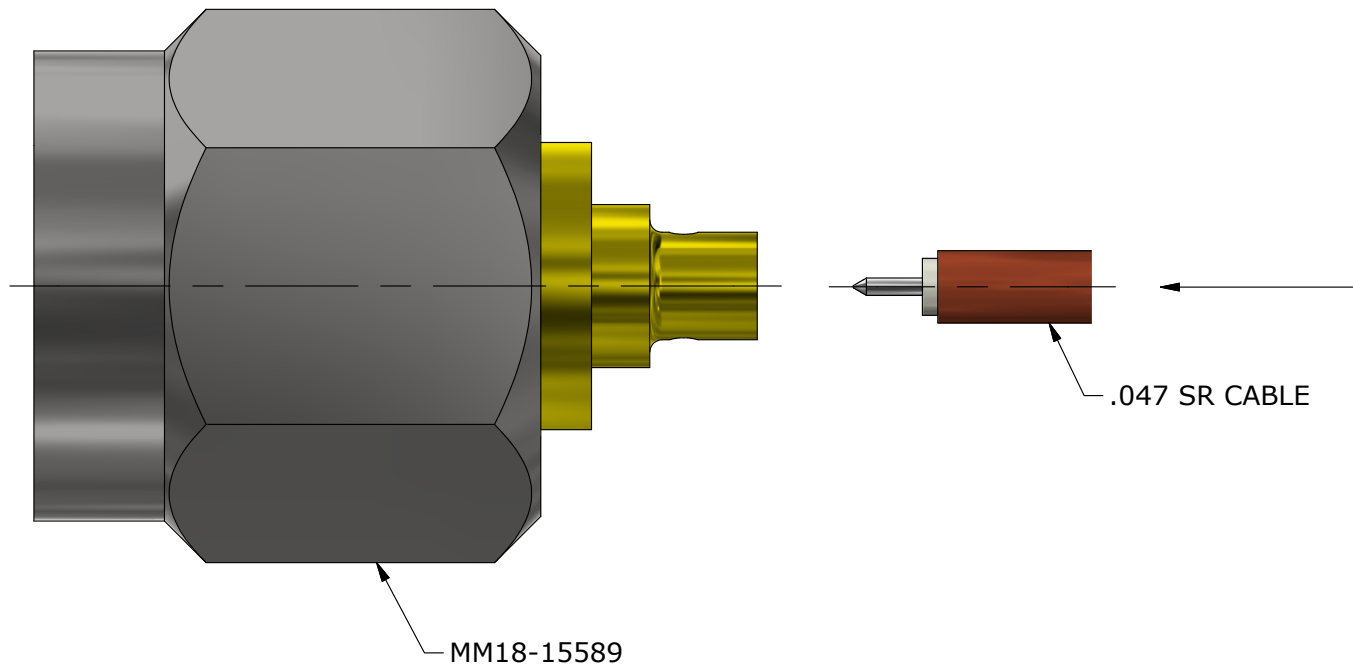


1. TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC TO DIMENSION SHOWN;
DO NOT NICK CENTER CONDUCTOR.
2. CLEAN CABLE OUTER CONDUCTOR AS INDICATED USING SCOTCH BRITE OR FINE GRAIN ABRASIVE PAPER



3. INSTALL CABLE INTO BODY UNTIL SEATED.
4. SOLDER BODY TO CABLE JACKET USING (Sn63).
(WARNING: SOLDERING TEMPERATURE MUST NOT EXCEED 288°C/550°F)
5. CLEAN BODY OF EXCESS SOLDER AND FLUX.


MICRO-MODE PRODUCTS, INC.
The Reliable Connection to the Future

El Cajon, CA 92020
ph 619.449.3844
www.micromode.com

CAGE CODE
15907

REF: MM18-15589

DEFAULT TOLERANCES:

$.XXX \pm .005$
 $.XX \pm .01$

CABLE TRIM & ASSEMBLY PROCEDURES FOR
MM18-15589 TO .047 SR CABLE

PART NO.

MMAP-15591

REVISION

—

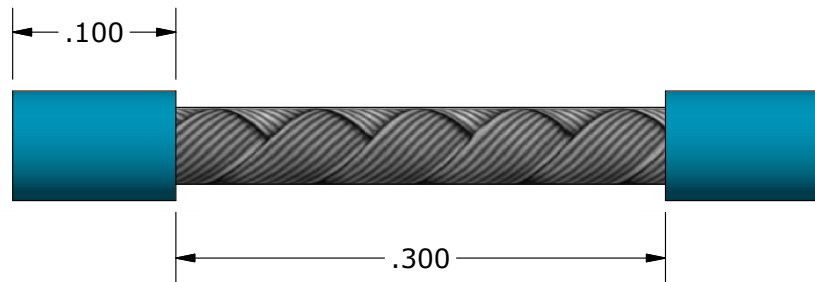
SHEET 1 OF 2

OL15591

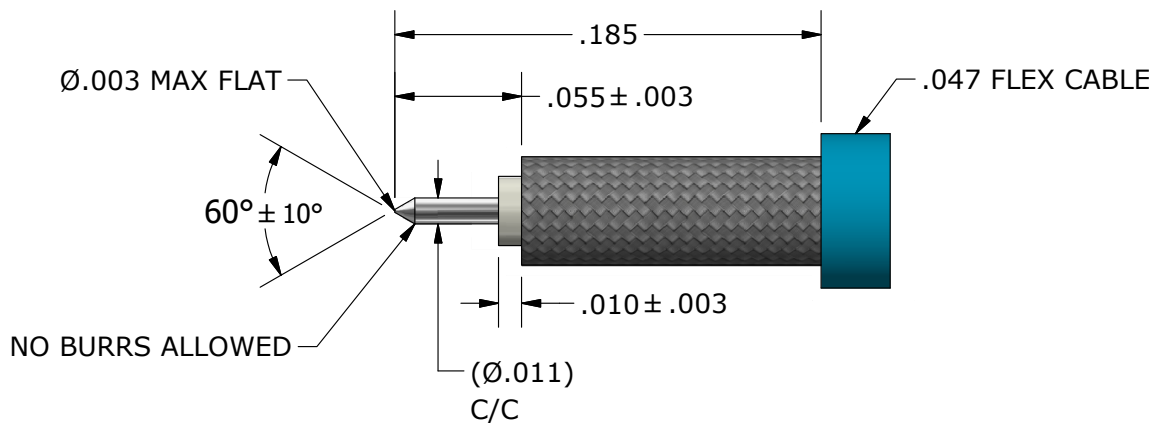
6/28/2018

BJ

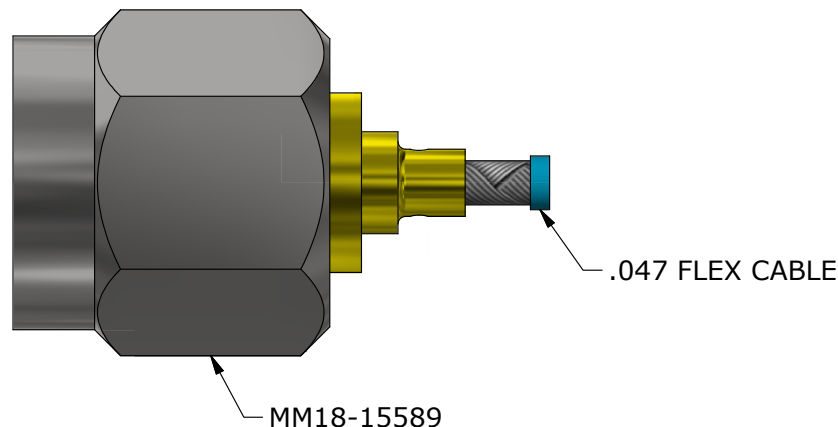
1. TRIM JACKET AS SHOWN.
2. PRETIN BRAID IN SOLDER POT.



3. TRIM BRAID, FOIL, DIELECTRIC TO DIMENSIONS SHOWN;
DO NOT NICK CENTER CONDUCTOR.



4. INSTALL CABLE INTO BODY UNTIL IT SEATS AGAINST CABLE STOP
5. SOLDER BODY TO CABLE JACKET USING (Sn63).
(WARNING: SOLDERING TEMPERATURE MUST NOT EXCEED 288°C/550°F)
6. CLEAN BODY OF EXCESS SOLDER AND FLUX.



MICRO-MODE PRODUCTS, INC.
The Reliable Connection to the Future

El Cajon, CA 92020
ph 619.449.3844
www.micromode.com

CAGE CODE
15907

REF: MM18-15589

DEFAULT TOLERANCES:

.XXX ± .005
.XX ± .01

CABLE TRIM & ASSEMBLY PROCEDURES FOR
MM18-15589 TO .047 FLEX CABLE

PART NO.

REVISION

SHEET 2 OF 2

OL15591

6/28/2018

BJ

MMAP-15591

—