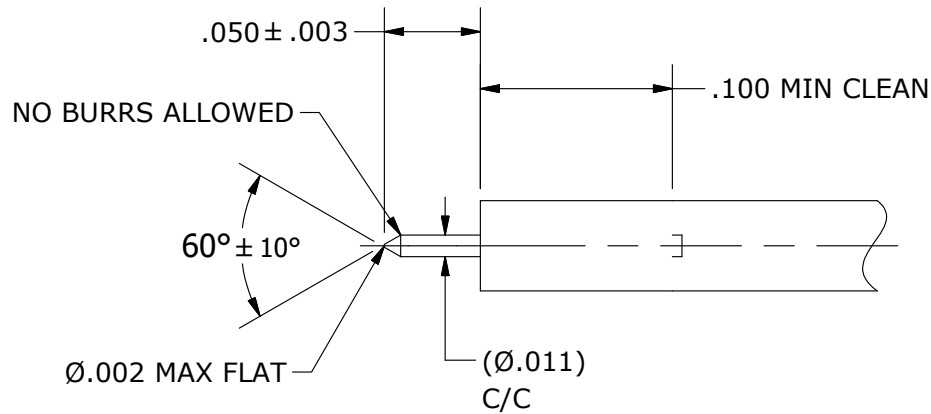
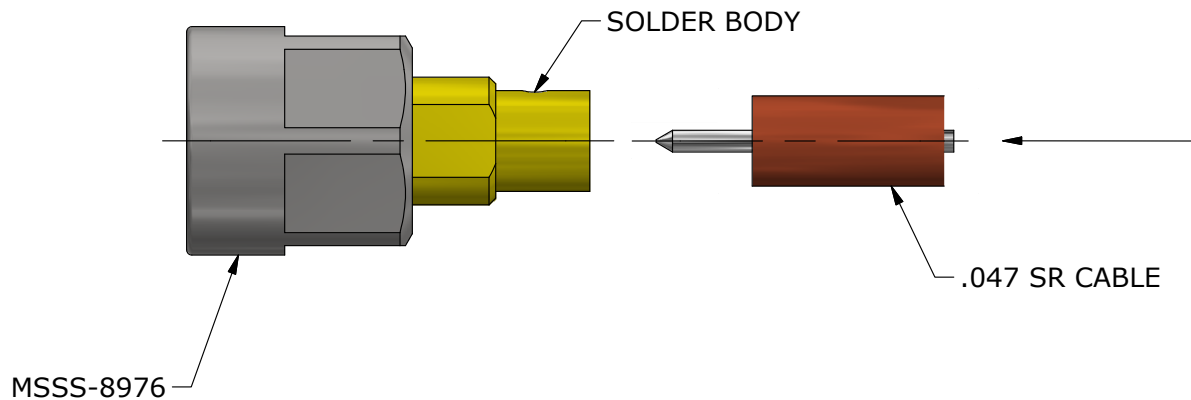


1. TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC TO DIMENSION SHOWN;
DO NOT NICK CENTER CONDUCTOR.
2. CLEAN CABLE OUTER CONDUCTOR AS INDICATED USING SCOTCH BRITE OR FINE GRAIN ABRASIVE PAPER



3. INSTALL CABLE INTO BODY UNTIL SEATED.
4. SOLDER BODY TO CABLE JACKET USING (Sn63).
(WARNING: SOLDERING TEMPERATURE MUST NOT EXCEED 288°C/550°F)
5. CLEAN BODY OF EXCESS SOLDER AND FLUX.



MICRO-MODE PRODUCTS, INC.
The Reliable Connection to the Future

El Cajon, CA 92020
ph 619.449.3844
www.micromode.com

CAGE CODE
15907

REF: MSSS-8976

DEFAULT TOLERANCES:

.XXX ± .005
.XX ± .01

**CABLE TRIM & ASSEMBLY PROCEDURES FOR
MSSS-8976 TO .047 SR CABLE**

PART NO.

MMAP-15260

REVISION

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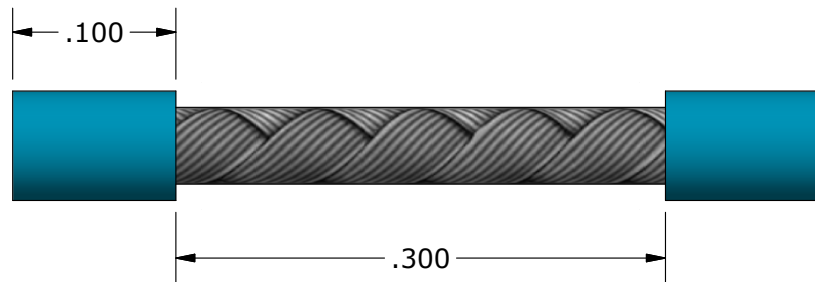
SHEET 1 OF 1

OL15260

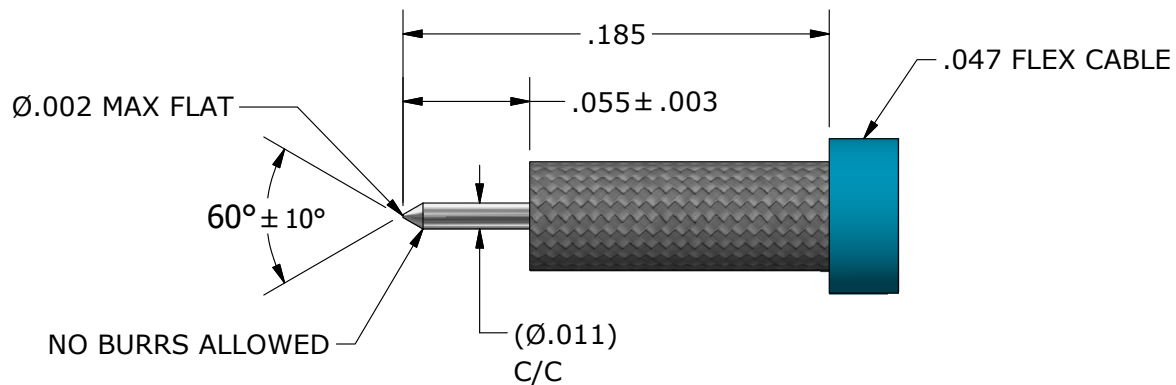
6/9/2016

BJ

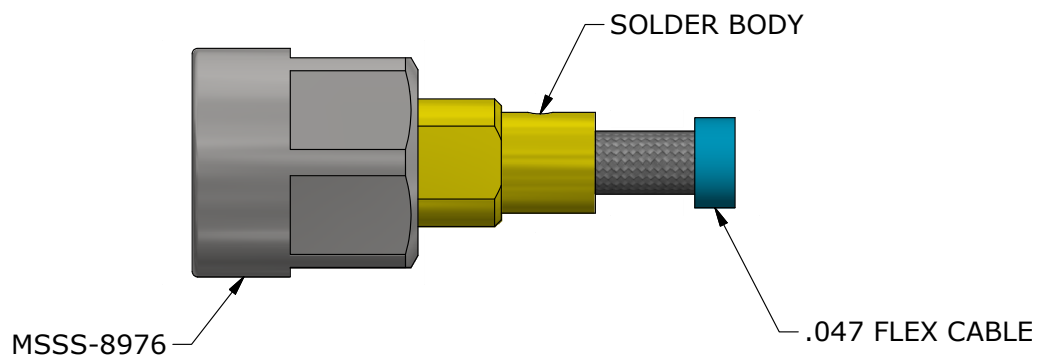
1. TRIM JACKET AS SHOWN.
2. PRETIN BRAID IN SOLDER POT.



3. TRIM BRAID, FOIL, DIELECTRIC TO DIMENSIONS SHOWN;
DO NOT NICK CENTER CONDUCTOR.



4. INSTALL CABLE INTO BODY UNTIL IT SEATS AGAINST CABLE STOP
5. SOLDER BODY TO CABLE JACKET USING (Sn63).
(WARNING: SOLDERING TEMPERATURE MUST NOT EXCEED 288°C/550°F)
6. CLEAN BODY OF EXCESS SOLDER AND FLUX.



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CAGE CODE
15907

REF: MSSS-8976

DEFAULT TOLERANCES:

.XXX ± .005
.XX ± .01

**CABLE TRIM & ASSEMBLY PROCEDURES FOR
MSSS-8976 TO .047 FLEX CABLE**

PART NO.

MMAP-15260

REVISION

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SHEET 1 OF 2

OL15260

6/9/2016

BJ