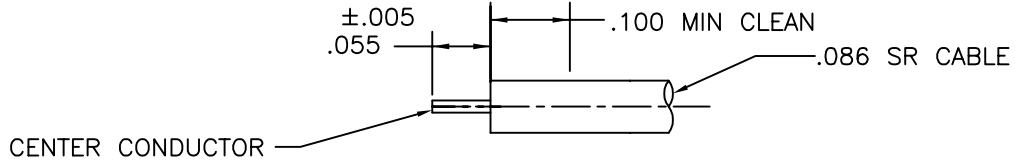
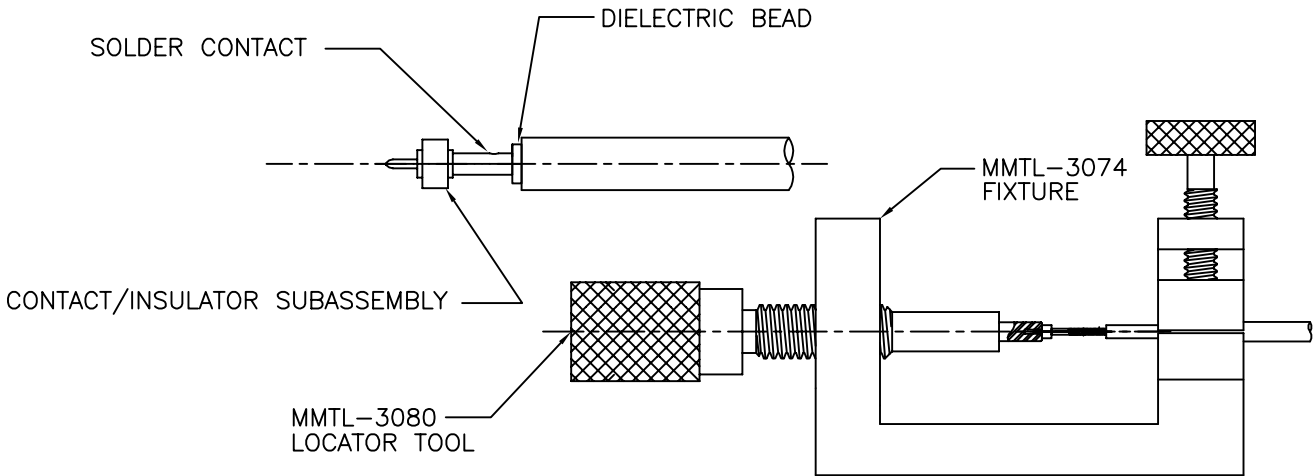


CABLE SERVICE AND ASSEMBLY PROCEDURES:

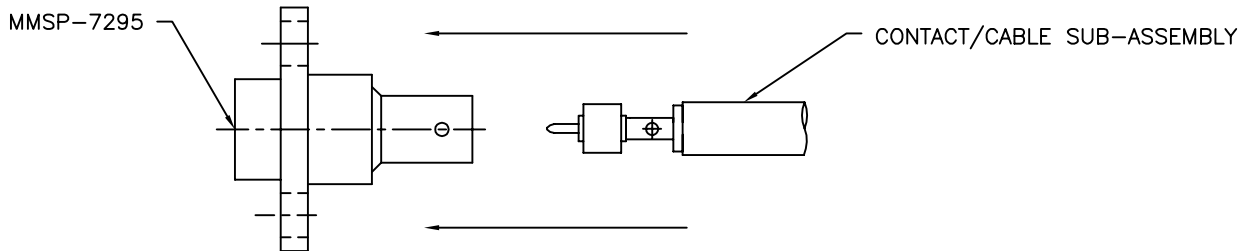
1. TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC TO DIMENSION SHOWN;
DO NOT NICK CENTER CONDUCTOR.
2. CLEAN CABLE OUTER CONDUCTOR USING FINE GRAIN SANDPAPER OR
STEEL WOOL AS SHOWN.



3. PRE-TIN CENTER CONDUCTOR OF CABLE USING A SOLDER POT OR EQUIVALENT METHOD.
4. PLACE DIELECTRIC BEAD ON CABLE INNER CONDUCTOR.
5. PLACE CONTACT/INSULATOR SUBASSEMBLY ON CENTER CONDUCTOR AND SEAT AGAINST DIELECTRIC BEAD.
6. SOLDER CONTACT SUBASSEMBLY IN PLACE.(WARNING: SOLDERING TEMPERATURE MUST NOT EXCEED 550°F.)
7. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



8. CAREFULLY INSERT CONTACT/CABLE SUB-ASSEMBLY INTO CONNECTOR SUB-ASSEMBLY.
NOTE: CONTACT MUST BE FLUSH TO BELOW REFERENCE PLANE OF MMSP HOUSING.
9. APPLY GENTLE PRESSURE AND SOLDER CONNECTOR TO CABLE; SOLDERING TEMPERATURE
MUST NOT EXCEED 550°F. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



MICRO-MODE PRODUCTS, INC.
The Reliable Connection to the Future

El Cajon, CA 92020
ph 619.449.3844
www.micromode.com

CAGE CODE
15907

REF: MMSP-7295

DEFAULT TOLERANCES:
.XXX ± .005
.XX ± .01

CABLE SERVICE & ASSEMBLY PROCEDURES FOR
MMSP-7295 (FD) MALE
TO .086 SR CABLE

PART NO.

MMAP-7314

REVISION

—