

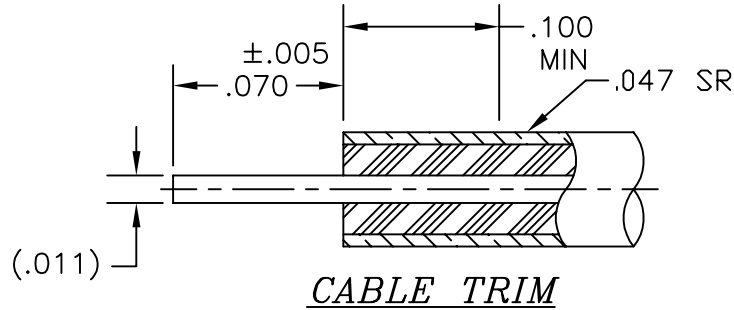
MICRO-MODE PRODUCTS INC.
CABLE SERVICE & ASSEMBLY PROCEDURES MMAP-6986
FOR MMSP-6968 (F) RIGHT ANGLE TO .047 SR CABLE

PART NO. MMAP-6986

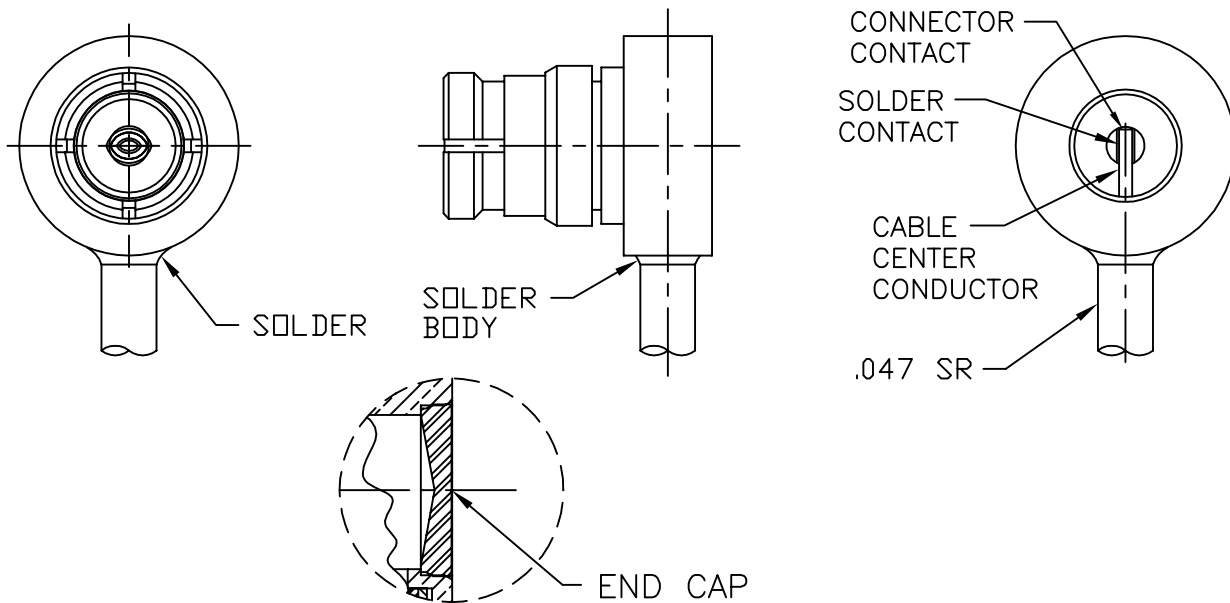
OUTLINE DRAWING

CABLE SERVICE AND ASSEMBLY PROCEDURES:

1. CLEAN CABLE OUTER CONDUCTOR USING FINE GRAIN ABRASIVE PAPER OR SCOTCH-BRITE AS SHOWN.
2. PRE-TIN OUTER CONDUCTOR OF CABLE USING A SOLDER POT OR EQUIVALENT METHOD.



3. TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC TO DIMENSION SHOWN, DO NOT NICK CENTER CONDUCTOR.
4. PLACE CABLE INTO CONNECTOR SUB-ASSEMBLY. FULLY SEAT CABLE AGAINST CABLE STOP.
5. SOLDER BODY TO CABLE; SOLDERING TEMPERATURE MUST NOT EXCEED 550°F. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.
6. SOLDER CABLE CENTER CONDUCTOR TO SLOTTED CONTACT; SOLDERING TEMPERATURE MUST NOT EXCEED 550°F. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.
7. INSTALL END CAP WITH C'SINK FACING INTO PORT HOLE. GENTLY PRESS END CAP INTO PLACE UNTIL FULLY SEATED.



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The Reliable Connection to the Future

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CAGE CODE
 15907

PART NO.

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REVISION

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