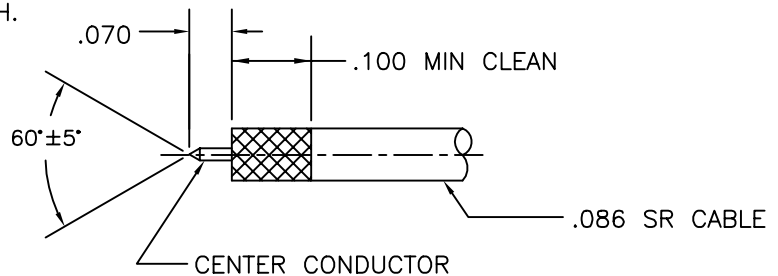
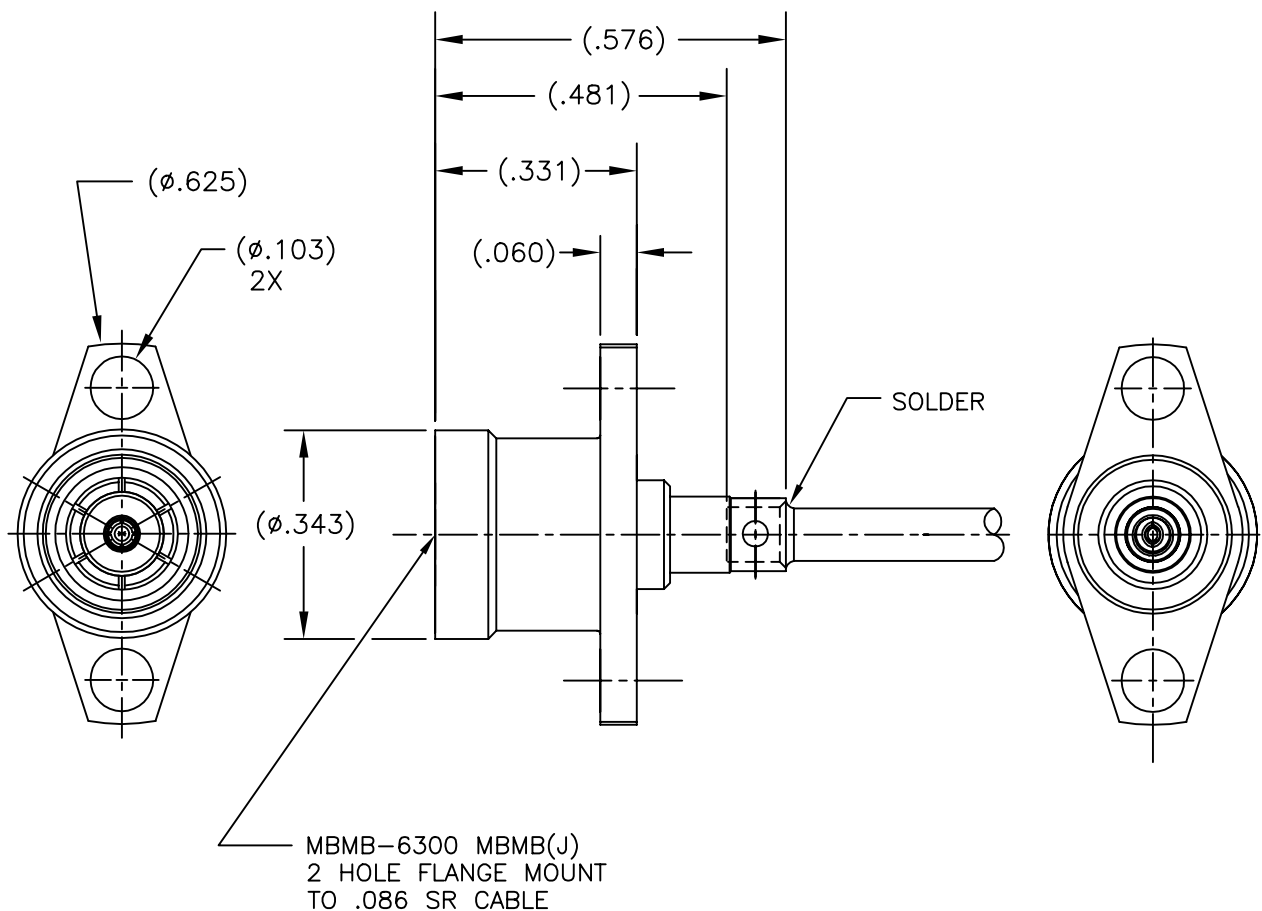


CABLE SERVICE AND ASSEMBLY PROCEDURE

1. TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC TO DIMENSION SHOWN;
DO NOT NICK CENTER CONDUCTOR. POINT CENTER CONDUCTOR AS SHOWN.
2. CLEAN CABLE OUTER CONDUCTOR USING FINE GRAIN (400 GRIT) ABRASIVE PAPER OR
SCOTCH-BRITE FOR INDICATED LENGTH.



3. CAREFULLY INSERT CABLE INTO CONNECTOR ASSEMBLY UNTIL FIRMLY SEATED.
4. APPLY GENTLE PRESSURE AND SOLDER CONNECTOR TO CABLE;
SOLDERING TEMPERATURE MUST NOT EXCEED 288°C (550°F)
5. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



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CAGE CODE
15907

REF: MBMB-6300

DEFAULT TOLERANCES: .XXX ± .005
.XX ± .01

CABLE SERVICE & ASSEMBLY PROCEDURES FOR
MBMB-6300 (J) 2 HOLE FLANGE MOUNT
TO .086 SR CABLE

PART NO.

MMA-6296

REVISION

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SHEET 1 OF 1 OL6296 10-31-98 PC