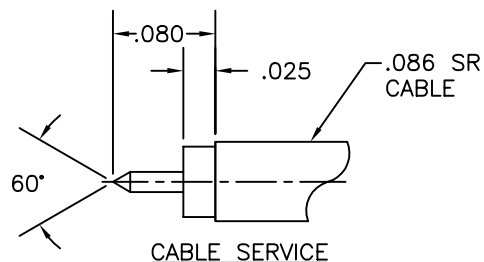
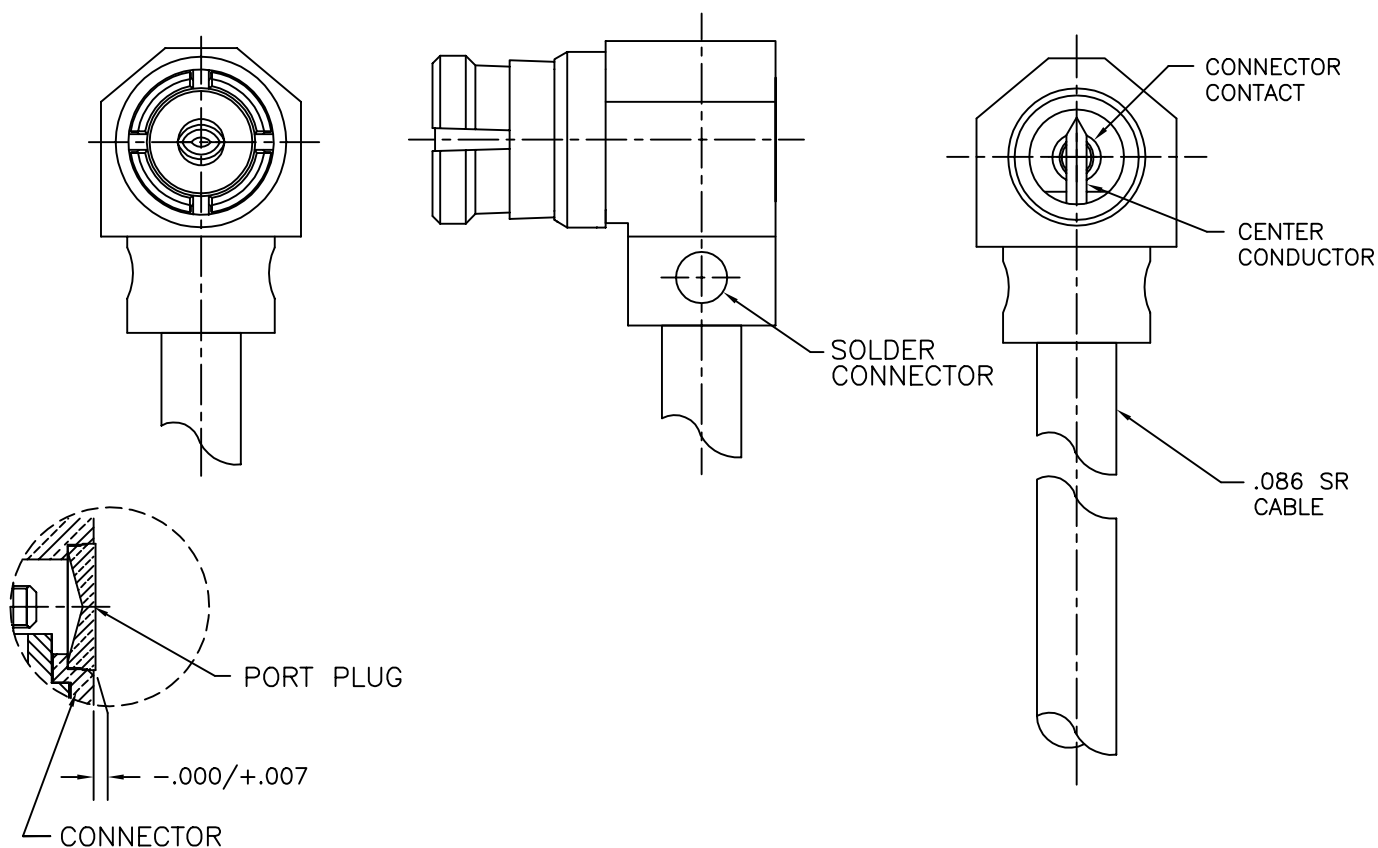


CABLE SERVICE AND ASSEMBLY PROCEDURES:

1. TRIM/STRIP CABLE JACKET AS SHOWN.



2. PLACE CONNECTOR SUB-ASSEMBLY ONTO CABLE.
NOTE: THE CABLE CENTER CONDUCTOR MUST ENGAGE CENTER CONTACT OF CONNECTOR; VISUALLY INSPECT BIFURCATED JUNCTION THRU PORT HOLE AT REAR OF CONNECTOR.
3. SOLDER CONNECTOR TO CABLE; SOLDERING TEMPERATURE MUST NOT EXCEED 550°F. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.
4. INSTALL PORT PLUG WITH C'SINK FACING INTO PORT HOLE. GENTLY PRESS PORT PLUG INTO PLACE UNTIL FULLY SEATED.



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CAGE CODE
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REF: MMSP-2515

DEFAULT TOLERANCES:
.XXX \pm .005
.XX \pm .01

CABLE SERVICE & ASSEMBLY PROCEDURES
FOR MMSP-2515(F) RIGHT ANGLE TO .086
SR CABLE

PART NO.

MMAP-6104

REVISION

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