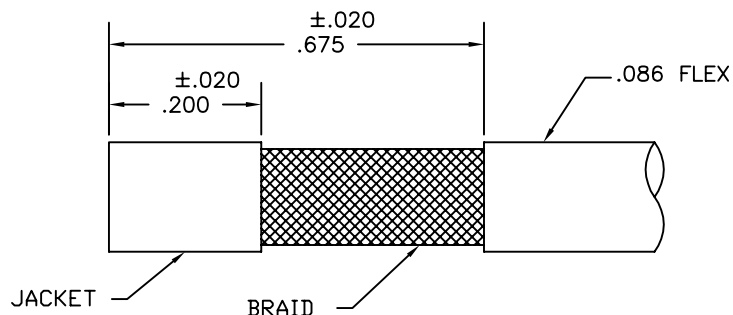
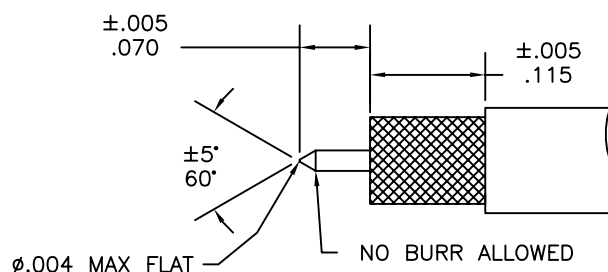


CABLE SERVICE AND ASSEMBLY FOR MMSP-5758

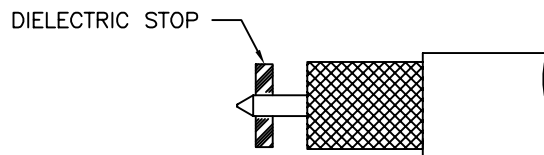
1. TRIM JACKET AS SHOWN
2. PRETIN BRAID IN SOLDER POT



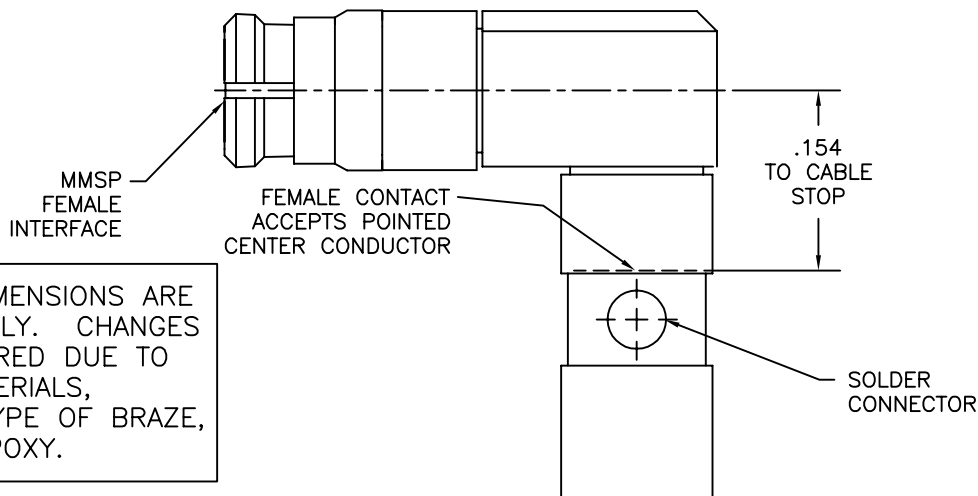
3. TRIM BRAID, DIELECTRIC AND CENTER CONDUCTOR AS SHOWN
4. POINT CENTER CONDUCTOR.



5. SLIDE DIELECTRIC STOP ONTO CENTER CONDUCTOR



6. CAREFULLY INSERT POINTED CABLE INTO CONNECTOR UNTIL SEATED AGAINST CABLE STOP.
7. APPLY GENTLE PRESSURE AND SOLDER CONNECTOR TO CABLE; SOLDERING TEMPERATURE MUST NOT EXCEED 550°F. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



THE ABOVE DIMENSIONS ARE GUIDELINES ONLY. CHANGES MAY BE REQUIRED DUE TO DIFFERING MATERIALS, PROCESSES, TYPE OF BRAZE, SOLDER OR EPOXY.



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REF: MMSP-5758

CABLE SERVICE AND ASSEMBLY  
FOR .086 FLEX CABLE

DEFAULT TOLERANCES: .XXX ± .005 .XX ± .01

PART NO.

REVISION

SHEET 1 OF 1 OL5833 3-3-03 MT

MMA-5833

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