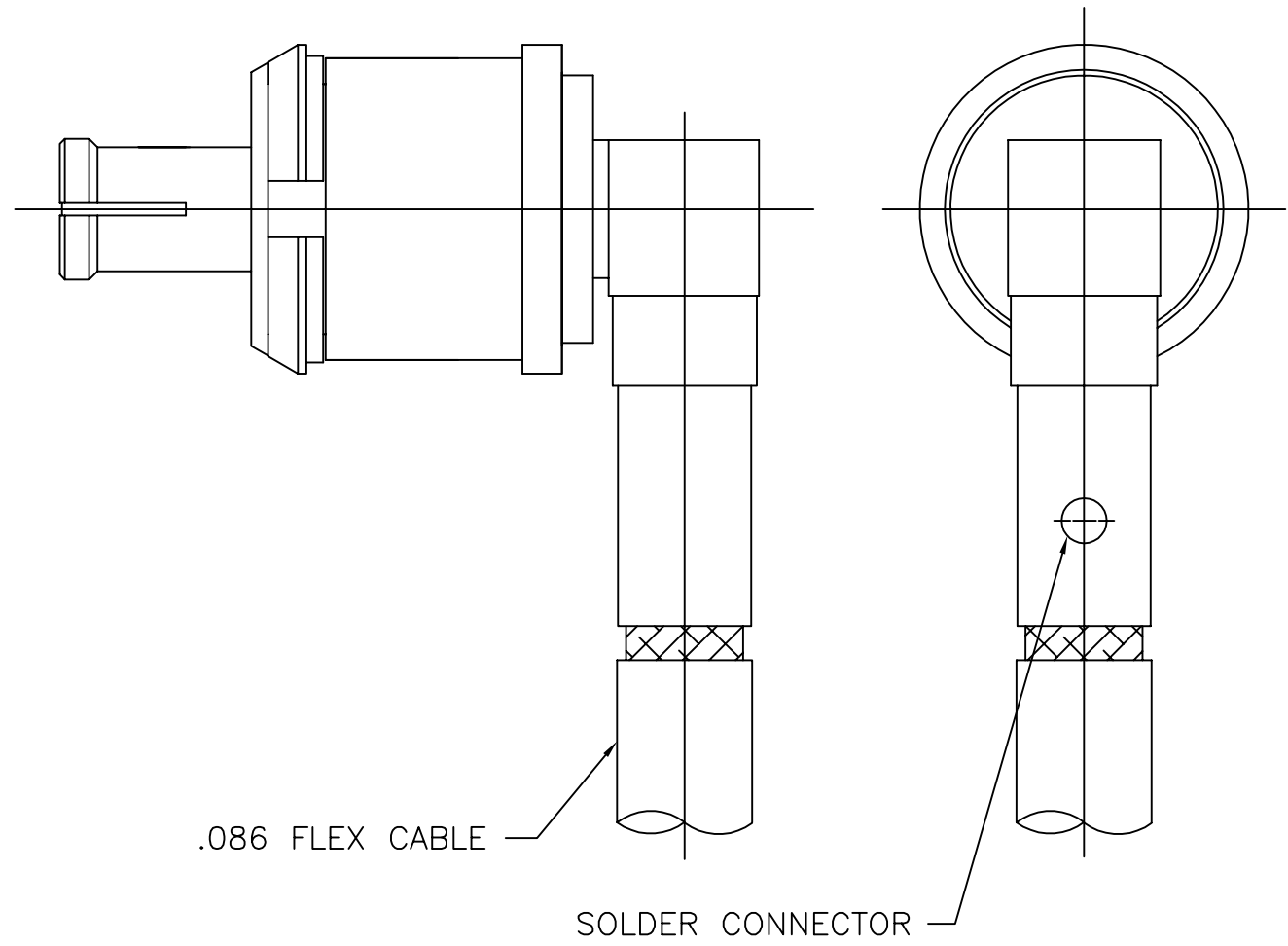


MICRO-MODE PRODUCTS INC.
CABLE SERVICE & ASSEMBLY PROCEDURES FOR MMSP-5187 (F) R/A
TO .086 FLEX CABLE

6. INSTALL ACCESS CONTACT/CABLE SUBASSEMBLY IN CONNECTOR SUBASSEMBLY.
 SEAT CABLE ON CABLE STOP IN CONNECTOR BODY.
7. SOLDER CONNECTOR TO CABLE; SOLDERING TEMPERATURE MUST NOT EXCEED 550°F(288°C).
 CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



MICRO-MODE PRODUCTS, INC.
The Reliable Connection to the Future

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				PART NO.	<i>MMAP-5215</i>	REVISION
SHEET 2 OF 2	OL5215	2-8-02	MP RF			—