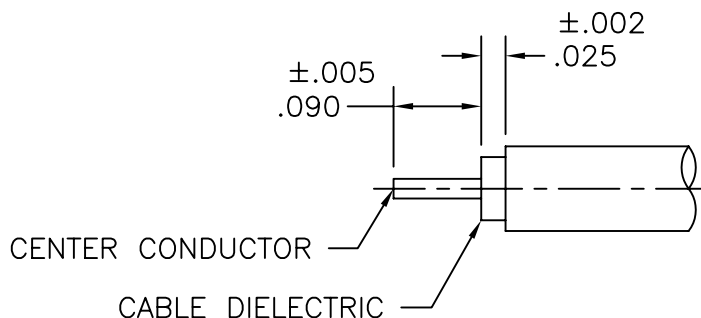


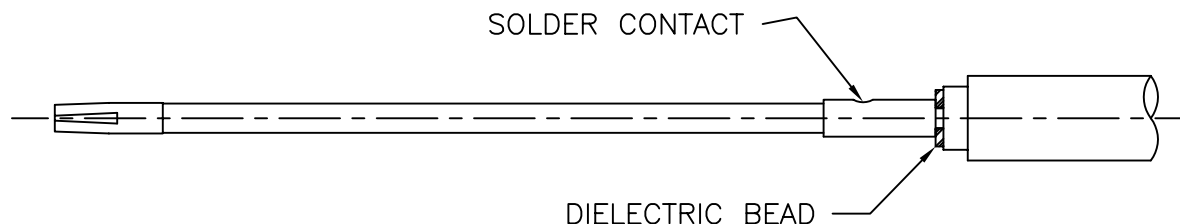
COMPONENT

MATERIAL AND FINISH

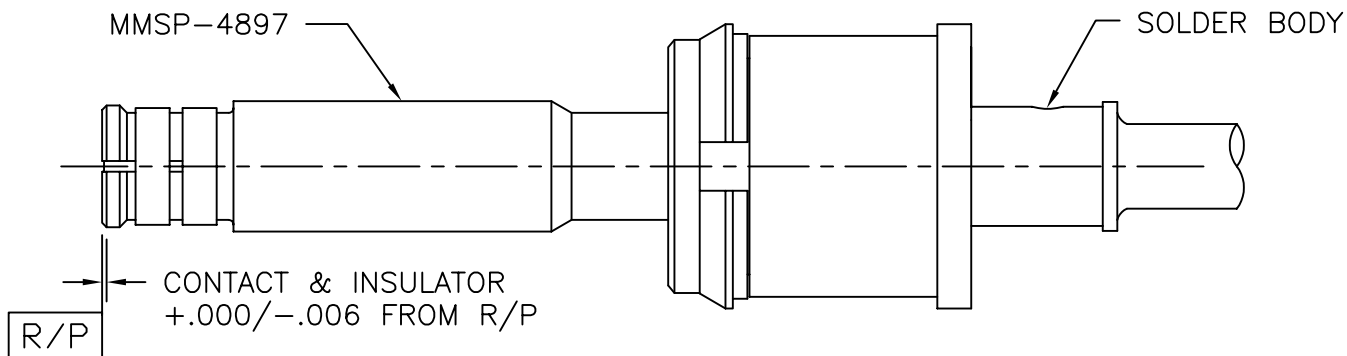
1. TRIM JACKET TO EXPOSE CENTER CONDUCTOR AND CABLE DIELECTRIC AS SHOWN. USE CAUTION, DO NOT NICK OR SLICE CABLE CENTER CONDUCTOR.
2. PRE-TIN CENTER CONDUCTOR OF CABLE USING A SOLDER POT OR EQUIVALENT METHOD.



3. INSTALL DIELECTRIC BEAD OVER PRE-TINNED CENTER CONDUCTOR.
4. PLACE CENTER CONTACT INTO APPROPRIATE LOCATOR/HOLDING TOOL, HEAT CENTER CONTACT AND PUSH OVER CENTER CONDUCTOR OF CABLE UNTIL IT RESTS AGAINST SUPPLIED DIELECTRIC BEAD. SOLDER CONTACT IN PLACE.



5. CAREFULLY INSERT CONTACT/CABLE SUB-ASSEMBLY INTO CONNECTOR SUB-ASSEMBLY.
6. APPLY GENTLE PRESSURE AND SOLDER CONNECTOR TO CABLE; SOLDERING TEMPERATURE MUST NOT EXCEED 550° F. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



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ASSY PROCEDURES:

INSERTION/EXTRACTION TOOL: MMTL-7530

MMSP, FEMALE, STRAIGHT, SNAP-IN FLOAT
MOUNT TO .086 MICROPOROUS SR CABLE

PART NO.

MMAP-5198

REVISION

B