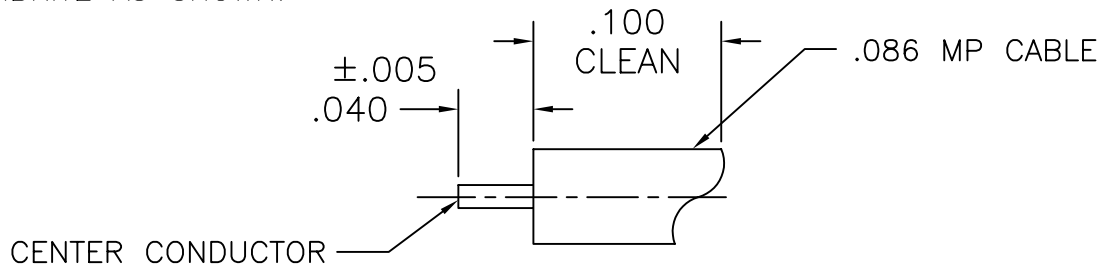


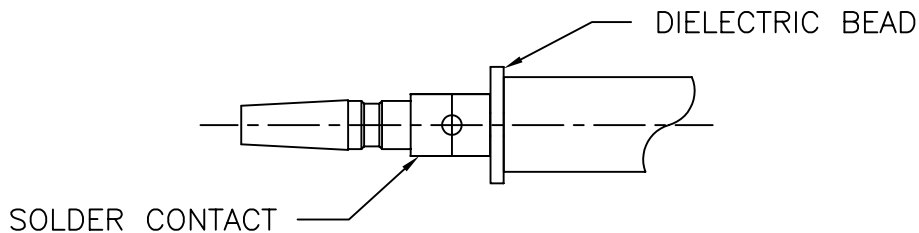
MICRO-MODE PRODUCTS INC.
CABLE SERVICE & ASSEMBLY PROCEDURES MMAP-5123
FOR MMSP-2630 (F) STRAIGHT TO .086 MP CABLE

CABLE SERVICE AND ASSEMBLY PROCEDURES:

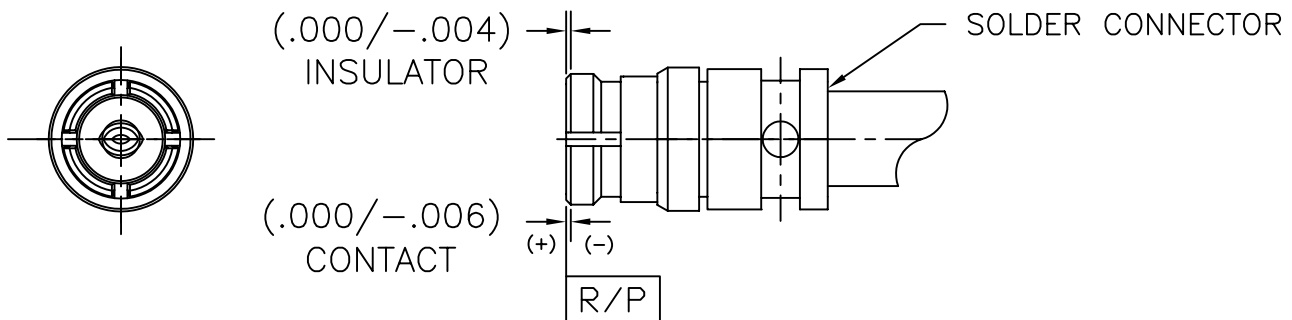
1. TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC TO DIMENSION SHOWN, DO NOT NICK CENTER CONDUCTOR.
2. CLEAN CABLE OUTER CONDUCTOR USING FINE GRAIN ABRASIVE PAPER OR SCOTCHBRITE AS SHOWN.



3. PRE-TIN CENTER CONDUCTOR OF CABLE USING A SOLDER POT OR EQUIVALENT METHOD.
4. SLIDE DIELECTRIC BEAD ONTO CENTER CONDUCTOR.
5. PLACE CONTACT ON CENTER CONDUCTOR AND FIRMLY SEAT AGAINST DIELECTRIC BEAD.
6. SOLDER CONTACT IN PLACE. SOLDERING TEMPERATURE MUST NOT EXCEED 550°F.
7. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



8. PLACE CONNECTOR SUB-ASSEMBLY ONTO CONTACT/CABLE ASSEMBLY.
NOTE: INSULATOR/CONTACT FLUSH TO BELOW REFERENCE PLANE OF OUTER CONDUCTOR.
9. SOLDER CONNECTOR TO CABLE; SOLDERING TEMPERATURE MUST NOT EXCEED 550°F.
CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



MICRO-MODE PRODUCTS, INC.
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El Cajon, CA 92020
ph 619.449.3844
www.micromode.com

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