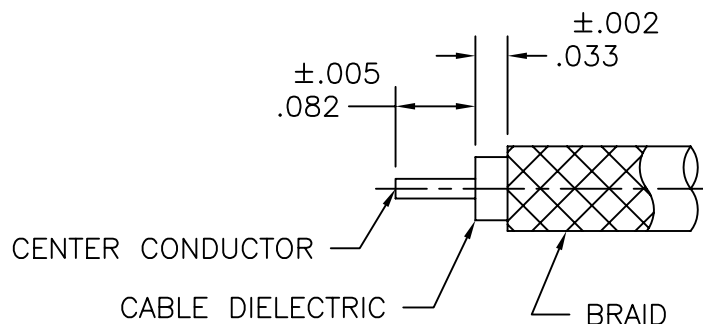
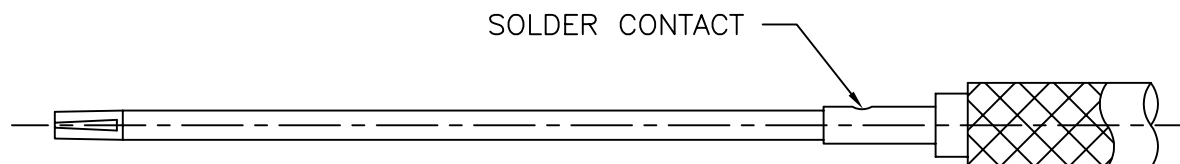


CABLE SERVICE AND ASSEMBLY PROCEDURES:

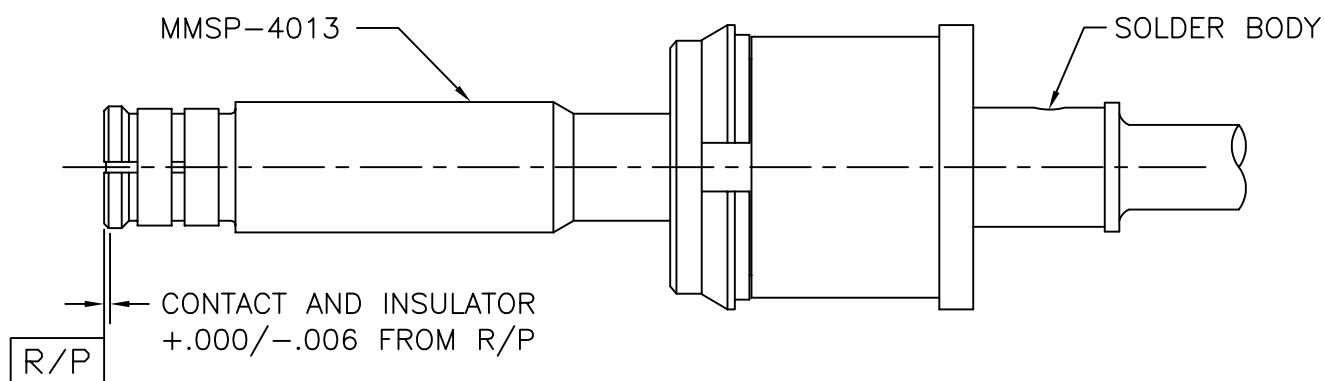
1. TRIM TINNED BRAID TO EXPOSE CENTER CONDUCTOR AND CABLE DIELECTRIC AS SHOWN. USE CAUTION, DO NOT NICK OR SLICE CABLE CENTER CONDUCTOR.
2. PRE-TIN CENTER CONDUCTOR OF CABLE USING A SOLDER POT OR EQUIVALENT METHOD.



3. PLACE CENTER CONTACT INTO APPROPRIATE LOCATOR/HOLDING TOOL, HEAT CENTER CONTACT AND PUSH OVER CENTER CONDUCTOR OF CABLE UNTIL IT FIRMLY RESTS AGAINST CABLE DIELECTRIC. SOLDER CONTACT IN PLACE.



4. CAREFULLY INSERT CONTACT/CABLE SUB-ASSEMBLY INTO CONNECTOR SUB-ASSEMBLY.
5. APPLY GENTLE PRESSURE AND SOLDER CONNECTOR TO CABLE; SOLDERING TEMPERATURE MUST NOT EXCEED 550° F. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



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ASSY PROCEDURES:

INSERTION/EXTRACTION TOOL: MMTL-7530

MMSP, FEMALE, STRAIGHT, SNAP-IN FLOAT
MOUNT TO .086 SEMI-FLEX

PART NO.

MMAP-4061

REVISION

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