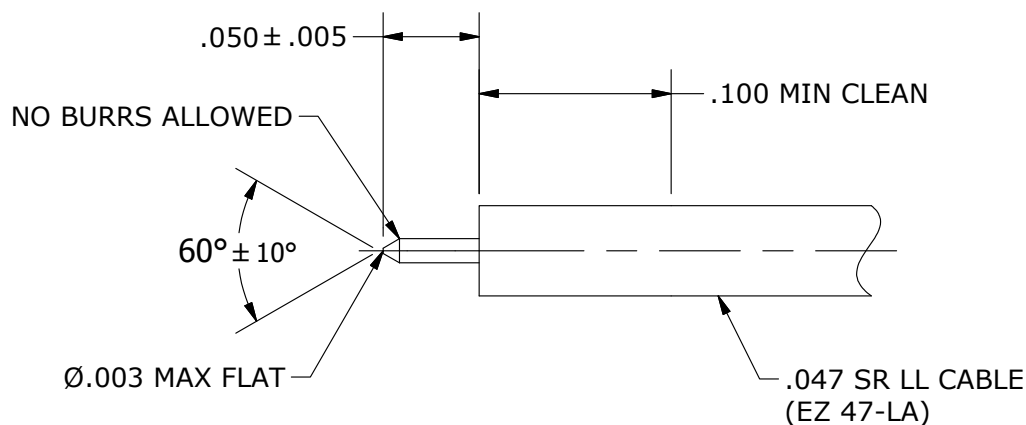
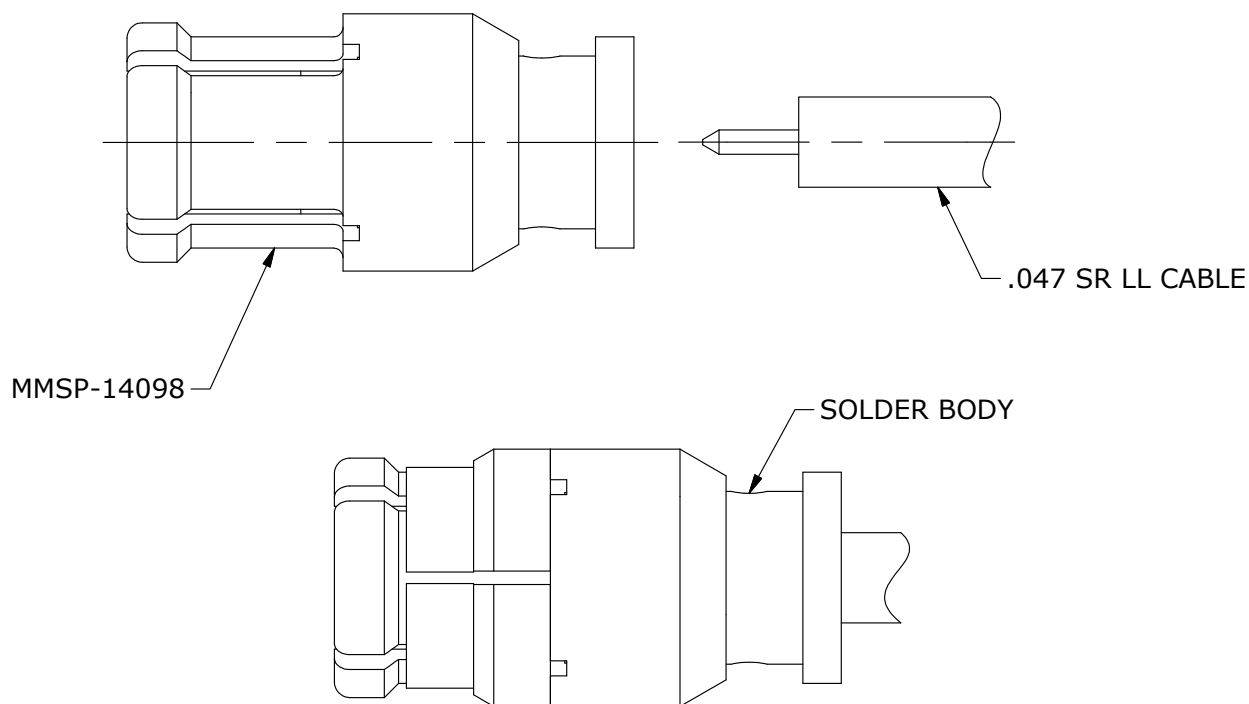


1. TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC TO DIMENSION SHOWN;  
DO NOT NICK CENTER CONDUCTOR.
2. CLEAN CABLE OUTER CONDUCTOR AS INDICATED USING SCOTCH BRITE OR FINE GRAIN ABRASIVE PAPER



3. INSTALL CABLE INTO BODY UNTIL SEATED.
4. SOLDER BODY TO CABLE JACKET USING (Sn63).  
(WARNING: SOLDERING TEMPERATURE MUST NOT EXCEED 288°C/550°F)
5. CLEAN BODY OF EXCESS SOLDER AND FLUX.



**MICRO-MODE PRODUCTS, INC.**  
*The Reliable Connection to the Future*

El Cajon, CA 92020  
ph 619.449.3844  
www.micromode.com

CAGE CODE  
15907

REF: MMSP-14098

DEFAULT TOLERANCES:

$.XXX \pm .005$   
 $.XX \pm .01$

**CABLE TRIM & ASSEMBLY PROCEDURES FOR  
MMSP-14098 TO .047 SR LL CABLE**

PART NO.

**MMAP-15019**

REVISION

—

SHEET 1 OF 1

OL15019

3/8/2016

BJ