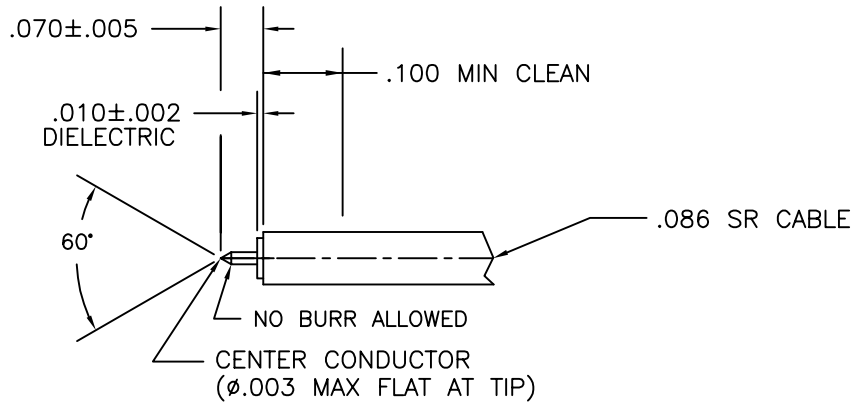
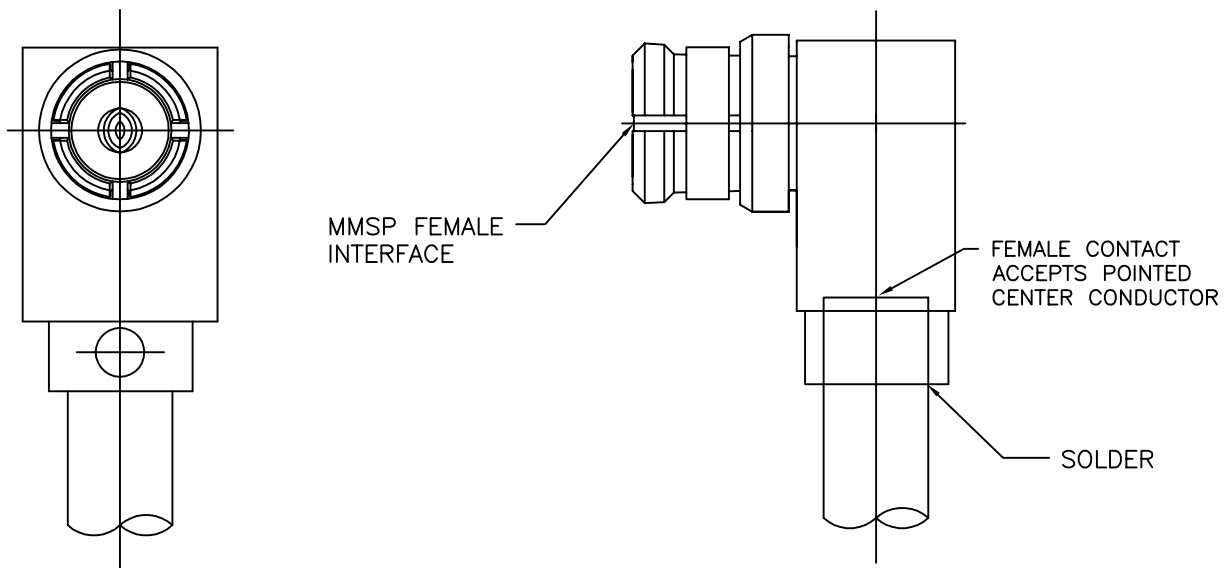


CABLE SERVICE AND ASSEMBLY PROCEDURES:

1. TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC TO DIMENSION SHOWN, DO NOT NICK CENTER CONDUCTOR, POINT CENTER CONDUCTOR AS SHOWN.
2. CLEAN CABLE OUTER CONDUCTOR USING FINE GRAIN ABRASIVE PAPER OR SCOTCH-BRITE AS SHOWN.



3. CAREFULLY INSERT POINTED CABLE INTO THE CONNECTOR (FEMALE CONTACT).
4. APPLY GENTLE PRESSURE AND SOLDER CONNECTOR TO CABLE; SOLDERING TEMPERATURE MUST NOT EXCEED 550°F. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



MICRO-MODE PRODUCTS, INC.
The Reliable Connection to the Future

El Cajon, CA 92020
ph 619.449.3844
www.micromode.com

CAGE CODE
15907

REF: MMSP-2595

DEFAULT TOLERANCES:
.XXX ± .005
.XX ± .01

CABLE SERVICE & ASSEMBLY PROCEDURES FOR
MMSP-2595, SWEPT R/A TO .086 SR CABLE

PART NO.

MMAP-6083

REVISION

A

SHEET 1 OF 1 OL6083 8-2-00 MP

PART NO. MMAP-6083

CABLE SERVICE/ASSEMBLY PROCEDURES