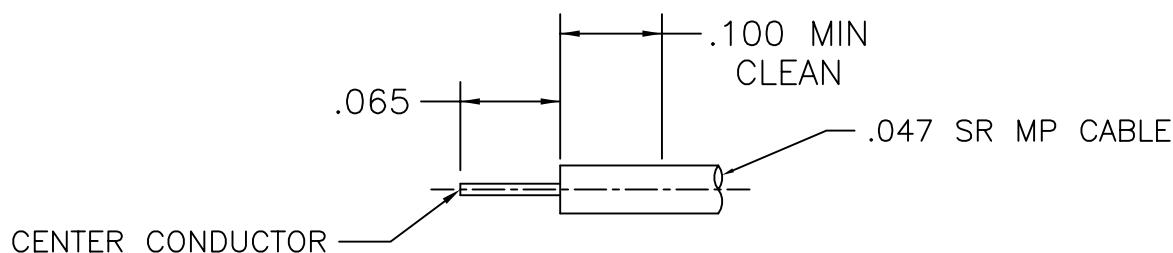


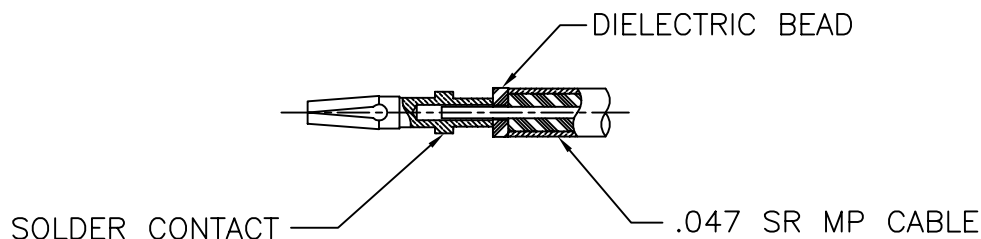
MICRO-MODE PRODUCTS INC.
CABLE SERVICE & ASSEMBLY PROCEDURES MMAP-5603
FOR MMSP-5579 (F) STRAIGHT TO .047 SR MP CABLE

CABLE SERVICE AND ASSEMBLY PROCEDURES:

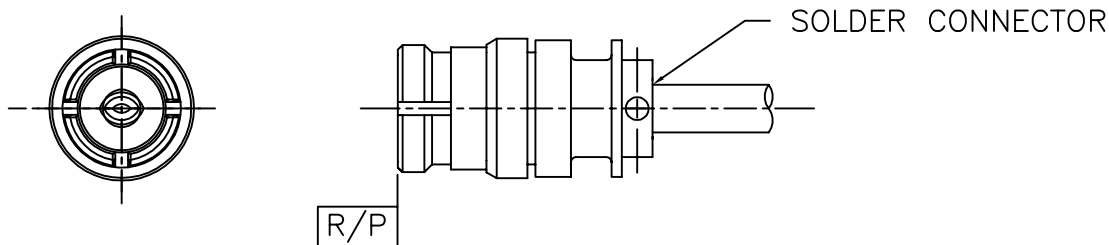
1. TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC TO DIMENSION SHOWN, DO NOT NICK CENTER CONDUCTOR.
2. CLEAN CABLE OUTER CONDUCTOR USING FINE GRAIN ABRASIVE PAPER AS SHOWN.



3. PRE-TIN CENTER CONDUCTOR OF CABLE USING A SOLDER POT OR EQUIVALENT METHOD.
4. PLACE DIELECTRIC BEAD ON CENTER CONDUCTOR.
5. PLACE CONTACT ON CENTER CONDUCTOR AND FIRMLY SEAT AGAINST DIELECTRIC BEAD.
6. SOLDER CONTACT IN PLACE, SOLDERING TEMPERATURE MUST NOT EXCEED 550°F (288°C). CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



7. PLACE CONNECTOR SUB-ASSEMBLY ONTO CONTACT/CABLE ASSEMBLY.
NOTE: CONTACT MUST BE FLUSH TO .004 BELOW REFERENCE PLANE OF OUTER CONDUCTOR.
8. SOLDER CONNECTOR TO CABLE; SOLDERING TEMPERATURE MUST NOT EXCEED 550°F (288°C). CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



MICRO-MODE PRODUCTS, INC.
The Reliable Connection to the Future

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CAGE CODE
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